



# interiors

## Luxol Lustre Finish

**Product composition** Berger Luxol Lustre Finish is an excellent sheen finish for interior walls in the solvent base range. It has inherent property for building a tough film, which has outstanding washable property. It is long lasting solvent based paint for all interior walls. It gives glow finish like pearl. It is based on specially formulated alkyd resin with micro fine pigments and extenders with some special type additives and solvents. It can provide orange peel finish on wall with the help of yellow texture roller with 5% dilution (max).

**USP** Pearl glow, tough film with much better washability.

**Safety features** Flammable

**Surface preparations** Initially sand the surface with coarse sand/water paper according to the type of surfaces to remove rust, dust and other loose/unwanted particles. Wipe clean the surface. Apply 1 coat primer after proper thinning and allow the paint to dry fully. Sand the surface again with less coarser sand/water paper lightly and wipe clean. Apply 2 coats appropriate primer giving overnight interval between the coats. Sand it again with Water Paper No. 220/280. For wooden and metal surface apply 1 coat of Luxol Speed Coat Primer surfacer with proper dilution, and for wall surface apply 1 coat of solvent base cement primer with ideal dilution. Allow it to dry fully. Sand the painted surface with Water Paper No. 380/400 lightly to make the surface smooth/undulation free. Before application of top coat, dilute the paint as mention above and strain it through clean cloth. Ensure that the paint brush and mixing container are absolutely clean. Apply Luxol Lustre 2 to 3 coats to get rich, smooth, and soft silky finish giving overnight interval between the coats. Ensure surface pH value is within 7 - 9.

### Coverage \*\*

	On non-porous, smooth, primed metal surface	New surface	Old surface
By brush application	1 coat	19-22 sqm	20-25 sqm
	2 coats	10-13 sqm	10-12 sqm

\*\*It depends on many factors like surface condition, surface preparation, application skill, weather conditions, dilution etc. The coverage mentioned is under ideal conditions and will vary depending on site conditions.

**Drying time** SD 2-3 hrs depending on weather conditions | **Pot life of proper diluted material** Use within 24 hrs. | **Sheen level** 35 +/- 5 deg at 60 deg GH on glass plate when released | **Shelf life** 3 to 4 years from the date of manufacturing so long as the container is sealed and kept at normal temperature (not in direct sunlight or elevated temperature) | **Recommended thinner** Thinner 800 | **Flash point** 37°C +/- 2°C | **Painting tools required** Brush, roller | **Recommended dilution** 0-5% (v/v) to get orange peel effect | **Recommended dilution** 10-15% (v/v) | **Brushing viscosity** 40"-45" at 30°C. | **Spraying viscosity** 60"-65" at 30°C.

### Painting specifications

	On metal surface	On wall surface	On wooden surface
Sand/water paper nos.	150/180/220/320/400	100/120/180/220/320/400	100/120/180/220/320/400
Primer	RO Metal	Cement Primer	Wood Primer
Putty	Luxol Knifing Putty	Happy Wall Acrylic Putty	Luxol Knifing Putty
Primer	Luxol Speed Coat P/S	Cement Primer	Luxol Speed Coat P/S
Top coat	Luxol Lustre Finish	Luxol Lustre Finish	Luxol Lustre Finish



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### Recommended surfaces

Surface	Recommended Primer
Metal	B'fly A/c M. Primer /Luxol Zinc Chrome Primer
Wall	BPCP(ST)
Wood	Parrot Wood Primer

### Associated products and codes

Product	Code
Metal Primer	076/435/421
Wood Primer	072
Cement Primer	073/422
Lux. KP Filler	780

Product	Code
Happy Wall AP	012
Lx SC P/S	420
Thinner 800	800

Do's	Don'ts
<p>Proper surface preparation required.</p> <p>Stir well before using the paint.</p> <p>Strain the paint through clean cloth before application.</p> <p>Use 1 or 2 coats of Bio-Wash for killing fungal growth.</p> <p>Scrape off all old paints thoroughly before painting starts.</p> <p>Gyrosake well after tinting through CB machine.</p> <p>Use Thinner 800.</p> <p>For deep shade apply 1 additional coat.</p>	<p>Apply paint on a damped wall.</p> <p>Apply paint on lime wash surfaces.</p> <p>Over-thin the paint.</p> <p>Apply paint when ambient temperature is below 10°C.</p> <p>Apply paint when temperature is above 45°C.</p> <p>Apply paint by spraying in a closed room.</p> <p>Use Petrol/N.C. Thinner while diluting the paint.</p> <p>Use local tinters for shade making.</p>

**Packs (In non Colorbank)** 1ltr, 4 ltrs, 10 ltrs, 20 ltrs. | **Packs (In Colorbank)** 0.9 ltr, 3.6 ltrs, 9 ltrs, 20 ltrs. | **Bases (In Colorbank)** W0, W1, N | **Offered shade range** Over 2000 shades | **Safety norms** Store the product in ambient conditions, in a well ventilated store, wear safety goggles, gloves, keep away from children and fire. Avoid eye and skin contact. In case that happens, seek medical attention immediately.

Product can be used	Dilution %
Metal Primer	20-25 (v/v)
Wood Primer	25-30 (v/v)
Cement Primer	20-25 (v/v)
Luxol SC P/S	25-30 (v/v)

Product can be used	Dilution %
Putty	Nil
Lx Lustre Fin	10-15 (v/v)

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